## Bioplastics

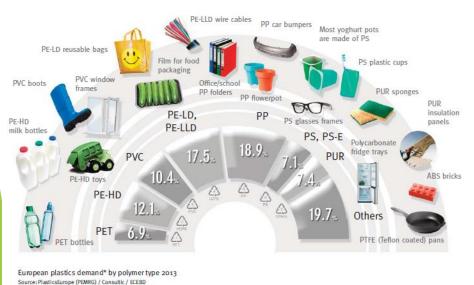
Kateřina Peržinová
Martina Ondrejková
Lin Huang
Adrian Korycki

### **Plastics**

- in 1907, 1st fully synthetic plastic (bakelite)
- ► low cost; ease of manufacture; versatility, imperviousness to water → used in an enormous and expanding range of products

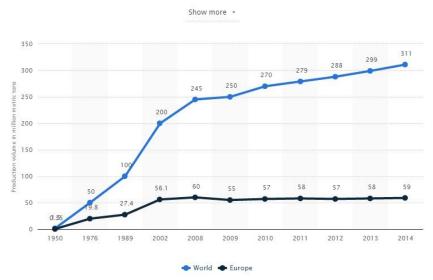
#### Different plastics for different needs

\* EU-27+NO/CH



#### Production of plastics worldwide from 1950 to 2014 (in million metric tons)\*

The above statistic depicts the global production of plastics from 1950 to 2014. In 2008, worldwide plastics production was around 245 million metric tons.



### But ...

- decomposition (> 1000 years)
- landfills and pollution, and especially problematic to sea life
- non-renewable resource
- toxic and carcinogenic chemicals in their production
- large carbon footprint in both production and recycling
- → Bioplastic is developed as a replacement of plastic



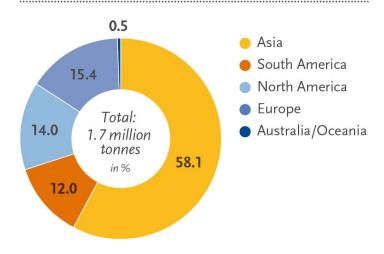




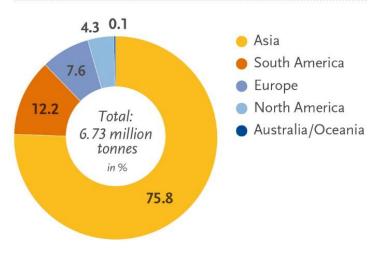
## Trend of bioplastic production

- ▶ 1% of plastic production annually
- increasing by 20 to 100 % per year
- around 85 % of plastics could be technically substituted

Global production capacities of bioplastics in 2014 (by region)



Global production capacities of bioplastics in 2018 (by region)

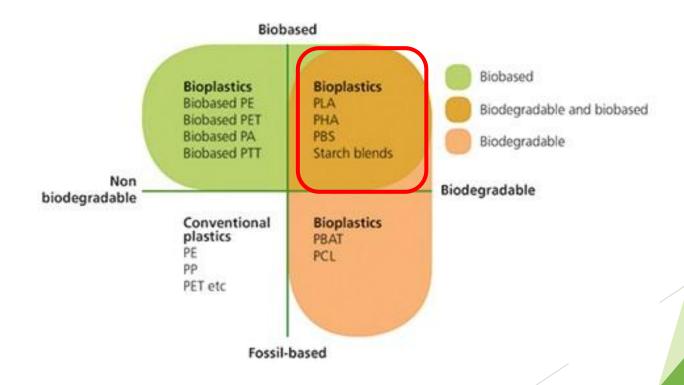


Source: European Bioplastics, Institute for Bioplastics and Biocomposites, nova-Institute (2015). More information: www.bio-based.eu/markets and www.downloads.ifbb-hannover.de

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## **Bioplastics**

defined as a plastic material which is either biobased, biodegradable, or features both properties, according to European Bioplastics



## Bioplastic products









## Sources for making biodegradable bioplastics

#### For example:

- polysaccharides (starch, cellulose)
- **proteins**
- **▶**lipids

Crucial problem: high cost

And solution? WASTE

## Example:

## Polyhydroxyalkanoates (PHAs)

- bacterial production much more expensive (\$16/kg) than common plastics (\$0,25-0,5/kg)
- ▶ PHA from modified starch price below \$2,8/kg
- PHA from waste materials (non-food resources) should be competitive to common plastics



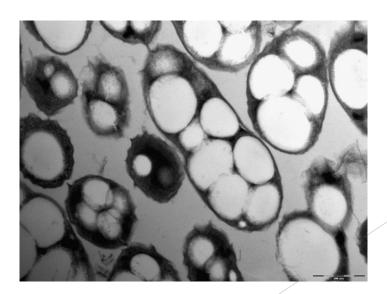
founded by



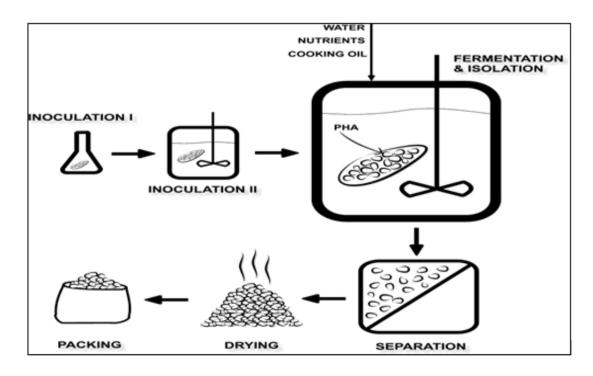
江苏洁净环保科技有限公司

### PHAs

- alternative energy source for bacteria
- intracellular
- formable at higher temperature
- water insoluble natural polyesters
- biodegradable compostable (water and CO<sub>2</sub>)



## Production cycle



#### **Problems:**

- bacterial strain, optimization of growth, product isolation and purification
- still in research

## Production trend of different types of bioplastics

Global production capacities of bioplastics



## Future plans

- improve technology of bioplastics:
- find more funding
- attract more scientists
- new sources
- lowering the price of compostable bioplastics
- find investors and support new companies
- education of the public
- new legislation

# Thank you for your attention!